

ILUNA Group presents brand new naturally-dyed Yoga Capsule Collection

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At the Parisian leading trade show for fabrics, accessories for lingerie and active-wear **Iluna Group** showcase innovative solutions with **ROICA™** by Asahi Kasei. A unique offer that perfectly combines smart innovation and attention to details fully in alignment with the latest styles trends.

Paris, January 18-20, 2020 - Able to offer an alchemy of design and advanced sustainable features, with a range of developments capable of combining innovation, aesthetics and quality, with "ethical" lace and stockings, where quality standards go hand in hand with fashion content, **Iluna**, selected among the protagonists of the *Sustainable Thinking Exhibition* of the *Salvatore Ferragamo Museum*, is bringing to the Parisian leading trade show for lingerie its responsible offer and a unique **Yoga capsule collection**. The smart approach, selected materials, the know-how of the processes and its attentive look at the ecosystem are the leitmotiv throughout the collection and the



Capsule enriched by natural based dyestuffs

key elements that distinguished the Cuggiono-based company placing it at the forefront. A pursuit of perfection that culminates in the exclusive **Yoga Capsule collection** characterized by the inclusion of responsible premium ingredients such as **GRS certified Q-NOVA®**, made for more than half by pre-consumption waste, and the GRS certified premium stretch yarn **ROICA™ EF** constructed out of more than 50% pre-consumer recycled content. Produced by **Asahi Kasei**, this yarn belongs to the **ROICA Eco-Smart™ family**, a range of the world's first responsibly made premium stretch fibers including **ROICA™ smart yarns** and its impressive certifications. Unique added value of the capsule is that it is enriched by natural based GOTS certified dyestuffs, a safe alternative to the chemical ones. A collection with a ten shades color offer strictly linked to the seasonality with high color fastness and durability respondent to the **OEKO-TEX® Standard 100** certification.



Yoga Capsule collection by Iluna Group with ROICA™ EF and Q-NOVA® by Fulgar

On show during the Parisian fair the exclusive preview of the **BIOLINE**, the biodegradable collection made by the world's first biodegradable polyamide 6.6 yarn **AMNI SOUL ECO®** by Fulgar and premium stretch fiber **ROICA™ V550**, belonging to the **ROICA Eco-Smart™ family** - and matching the need for elasticity and comfort and offering additional and relevant circular economy advantages linked to material health as proved by a Gold Level Material Health Certificate by the Cradle to Cradle Product Innovation Institute for a safe and biological end of life cycle. A continuous commitment to responsible solutions made **Iluna Group** the only manufacturer of lace that since 2017 uses this recycled stretch throughout all its range of its elastic lace. Among the novelties flounces jacquardtronic and multicolor allover raschel as well as jacquardtronic galoons with the above mentioned premium ingredients. The excellence of **Iluna Group** is 100% built on responsible innovation, granted by certifications issued by the most authoritative control bodies in the sector. The creation of Smart lace, rigorously Made in Italy, is today certified **Global Recycled Standard (GRS)**. There are many proposals and innovations that the Group will present at the next edition of Interfilere, all the precious elastic lace contains **ROICA™ EF** premium stretch. Continuous research along with the use of the most cutting-edge technologies, with preferred inclusion of sustainable and regenerated yarns, so as to evolve in a conscious and respectful way, represent the success of **Iluna**. Today Iluna represents a reference point for the international markets and boasts products with **OEKO-TEX® Standard 100** certification, a Smart Oriented example to show the widespread public of the *Sustainable Thinking Exhibition* that will be held at *Salvatore Ferragamo Museum* until March 8th, 2020.

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ILUNA Group was born in 1969 from an idea of founder Luigi Annovazzi: the production of pre-shaped bra cups. In 1985 ILUNA acquires the Ondoli di Cuggiono plant, specialized in the production of stretch lace, challenging the French Leavers. The products which constitute the core business of the group are elastic and hard lace for underwear, corsetry, hosiery, beachwear and apparel, seamless articles using the Karl Mayer technology as well as microfiber fabric and tulle. Recently ILUNA Lab was added, a container of technological and stylistic innovations. ILUNA's spearheads are the Black Label series, enriched by ultrathin lace and the GRS certified Green Label line.

ROICA™ "Advanced fit for living", a premium stretch fiber with an innovative range of smart functions to suit the modern wardrobe. **ROICA™** shapes comfort with high quality, performance and fit, adding value to everyday living for sport, activewear, intimates, fashion and career wear. **ROICA™** is made by Asahi Kasei offering also a range of yarns, marketed as Bemberg™, designed to confer a cool, supple drape with a sensual silk-like touch. **ROICA™ is a registered trademarks of Asahi Kasei Corporation**